

MODELS: All Automatics,
All Adaptables (Bottle/Can Vender with Security Door).

Date: 8/20/71 Revised 3/20/72,
8/9/74

SUBJECT: Security Port Cover to prevent pilferage and vandalism to the interior of the machine via the Discharge Port.

ORDER AS: B/M164,010,600.04-Kit-Security Port Cover-Adaptable.

NOTE: One (1) of B/M164,010,600.04 Kit required per Vender.

- DO THIS:
1. Remove discharge port, bumper, and trim by removing nuts from "T" bolts.
 2. Position shim (replaces bumper) front and top of security port cover so that holes line up with holes in door and discharge port.
 3. With "T" bolts in position in the trim, pass them (in order) through the door, new security port parts, and the discharge port (removed in step one).
 4. Replace the washers and secure with the Keps nuts removed in step one. It may be necessary before finally tightening all nuts to position the parts so that they line up, are straight, and do not leave large gaps.
 5. Save, in a safe place, the bumper removed in Step (2) so that it will be available when and if the accessory cover is removed.
 6. Additional "T" bolts are provided if needed.

ONE (1) KIT CONSISTS OF:

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|-----|-----------------|--------------------------------|
| # 2 | B164,010,040.33 | Front, Security Port Cover |
| 2 | B164,010,050.03 | Top, Security Port Cover |
| 2 | B164,010,060.03 | Shim, Shim Plate Security Port |
| ### | 900.400.400.01 | 7/8 "T" Bolts |
| * | 900.800.500.01 | #8-32 Keps Nuts |

- A. * USE TO FASTEN SHIM (164,010,060.03)
- B. # Revised part number from .03 to .33
- C. ## Changed Part number from 900,400,350.01 to 900,400,400.01. Changed 1 1/4" to 7/8".

